



## T Series

### Description:

Complete high quality acrylic polyurethane product range. Plain or metallic colors based on 34 base colors. Single stage. High pigmented medium solid system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient, ease of application, excellent gloss. Hymax 2K system is fully compliant (less than 420 grams/liter) when it is used according to manufacturer's recommendations.

### Surface Preparation:

Old paint well sanded and surfaces well primed and prepared.

### Suitable Substrates:

- Through hardened sanded paintwork
- Hymax 1K or 2K Primer
- Existing finishes except TPA
- OEM Primer or EDP, sanded
- "Hymax" Polyester Putties
- Bare metal substrates must be pre-primed with wash primer P97.



Mix 100:66 with any of the following hardeners:

- H082 Rapid
  - H090 Standard
  - H092 Slow
  - H096 Extra Slow
- Potlife: 5h at 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure  
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm ( 2 spray passes)  
0.7 bar atomization pressure  
2 = 50 – 60 micron



Wait 10 min before increasing temperature  
Bake 30 min at 60°C panel temperature



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Short Wave 8 min  
The object should be maintained at greater than 60cm from source.

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Wear suitable protection

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**Flash Point:** 25°C

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**Specific Gravity:** 0.94 – 1.325 kg/cm<sup>3</sup>

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**Solids Content:** 46.6 % – 65.9 % by weight

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**Coverage:** 8 - 9 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

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**SDS:** See the safety data sheet.